

# Bioanalysis Assays and Tools for the Development of CAR T Cell Therapies

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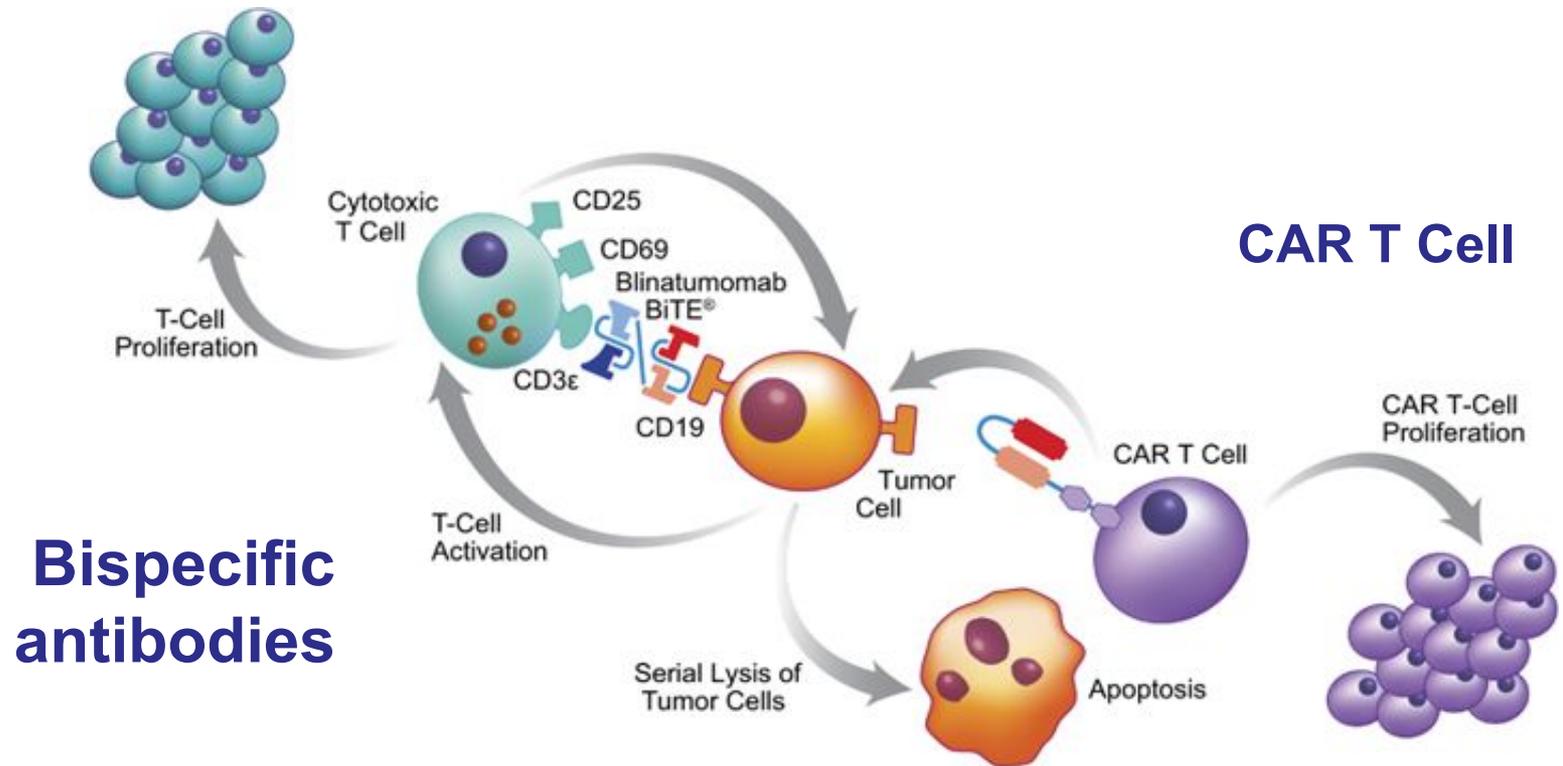
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# Agenda

- Concept, history & overview of CAR T cell therapy
- Solutions for research in the field of CAR T cell therapy
  - Multiplex immunoassays
  - Digital PCR
  - Flow cytometry
  - CAR T cell specific antibodies
- Summary

# Bridging T cells to tumor cells

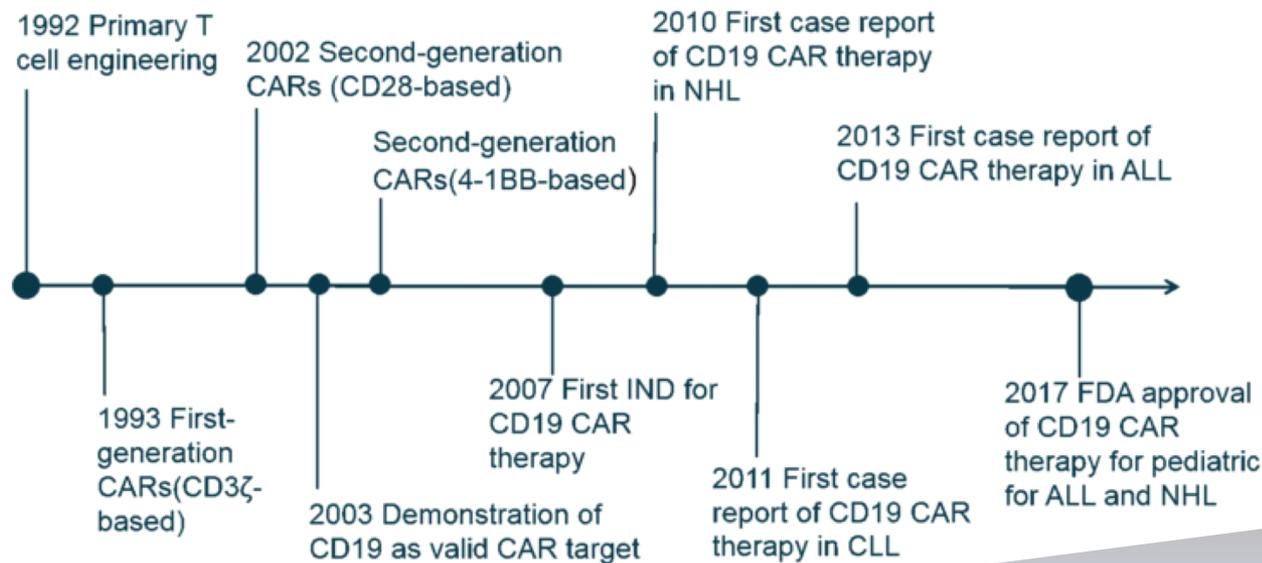
The power of recombinant antibody technology



Aldoss et al., 2017

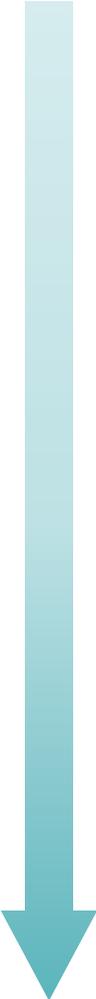
# Introduction to CAR T cell research

Chimeric Antigen Receptor T cell (CAR T cell) therapy is a type of adaptive cell transfer (ACT) therapy and a new type of personalized cancer therapy that takes a patient's own immune cells and modifies those cells to specifically eradicate this patient's cancer cells.



**Progress and understanding of CAR T accelerating**

# CAR T cell development - process overview

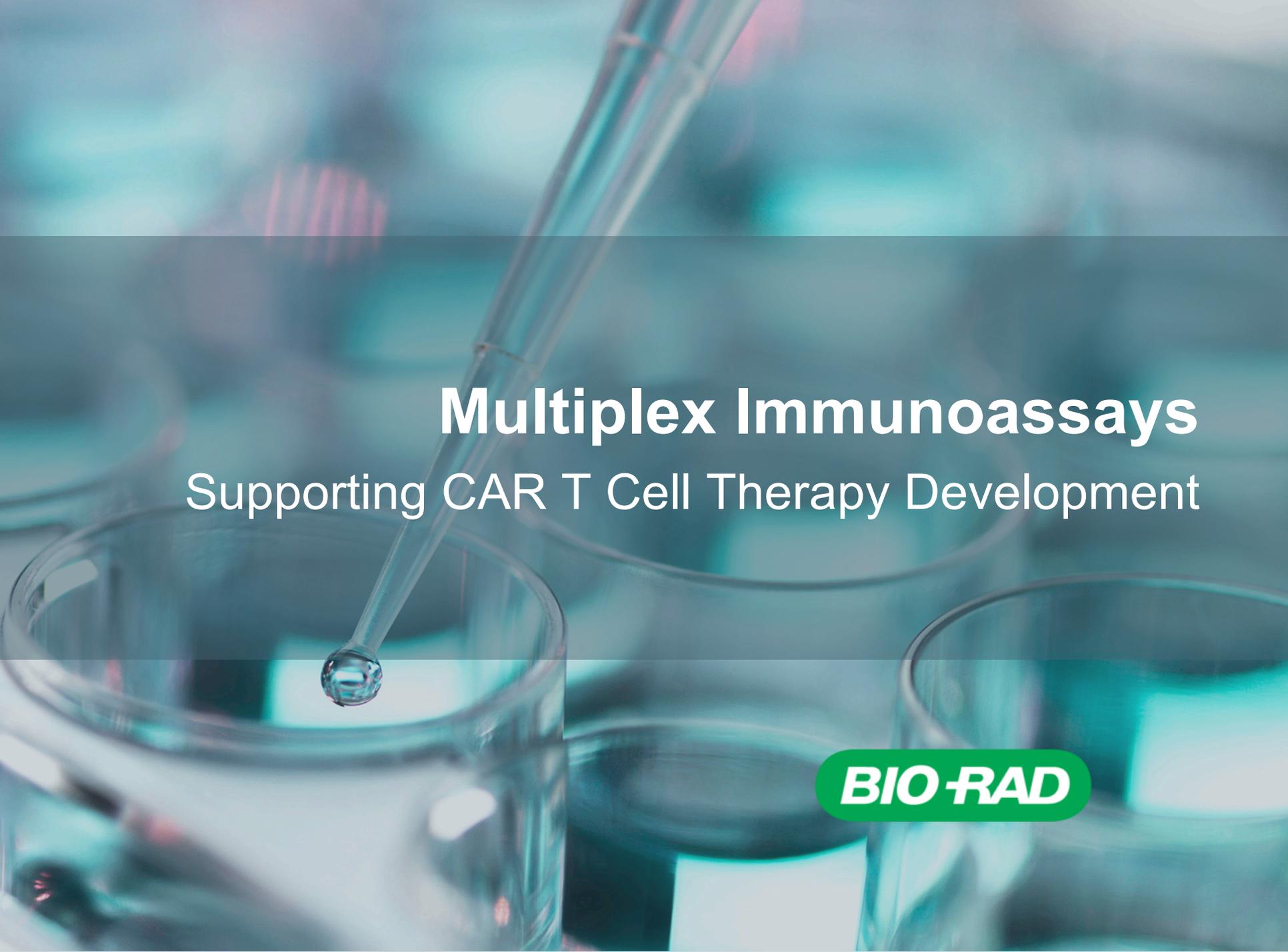
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- Target discovery of cancer antigen
  - Design of the CAR
  - Development of the CAR T cell
  - Testing of the CAR T cell in preclinical models
  - Development of the CAR T cell clinical scale manufacturing
  - Testing of the CAR T cell in clinical models
  - Regulatory approval for CAR T cell therapy
  - Development of the CAR T cell commercial scale manufacturing

# Tools for development of CAR T cell therapies

- Sequencing
- Mass spec
- ELISA
- Flow cytometry
- IHC
- Western blotting
- qPCR
- Digital PCR
- In silico design and testing tools
- Label free biosensor assays
- Cell biology tools
- Cell isolation tools
- Viral transfection
- Cell imaging
- CAR T cell specific antibodies

# Tools for development of CAR T cell therapies

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# Multiplex Immunoassays

## Supporting CAR T Cell Therapy Development

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# Immunoassays used in CAR T cell research

Multiplex immunoassays provide data on more than one target simultaneously, with overall smaller sample volumes and faster speeds than individual assays

## **Cytokine storm**

- Monitoring cytokines is critical for dosage and efficacy studies

## **Cell trafficking**

- Chemokines drive immune cell migration

## **Combination therapy monitoring**

- Pre-conditioning with cytokines, chemotherapy

## **Model systems**

- Complementary multiplex panels in both human and mouse facilitate translation

# Key challenges in CAR T approach

- Monitoring serious side effects such as cytokine release syndrome (CRS)
- Localization of CAR T cells
- Target and dosage vs efficacy

# Monitoring serious side effects such as CRS

- Treatment with CAR T cells may result in inflammatory response
- Differentiate between different types of response and group accordingly (CRS grade 1 through grade 4)
- The severity can range from mild reactions to a life threatening response
- Appropriate treatments must be given in a timely manner

[Blood](#). 2016 Jun 16; 127(24): 2980–2990.

Prepublished online 2016 Apr 26. doi: [10.1182/blood-2015-12-686725](https://doi.org/10.1182/blood-2015-12-686725)

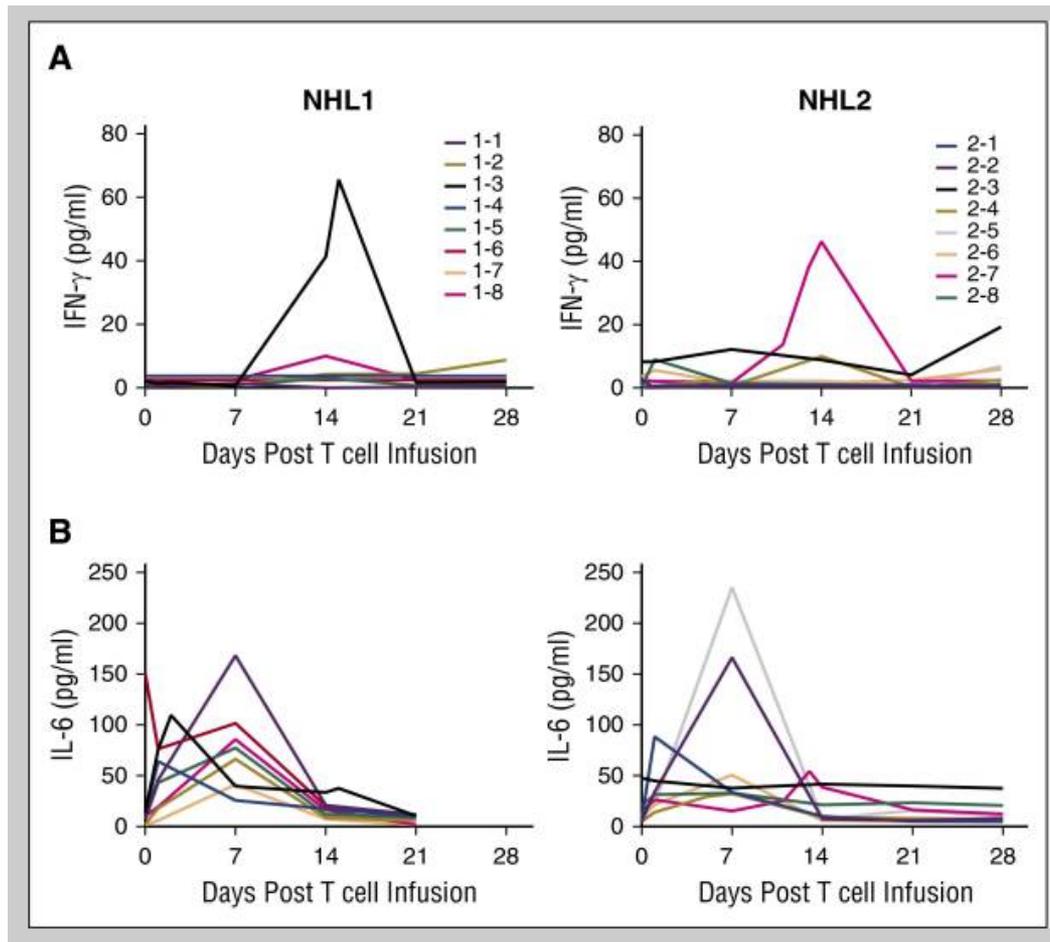
PMCID: PMC4911862

PMID: [27118452](https://pubmed.ncbi.nlm.nih.gov/27118452/)

## Phase 1 studies of central memory–derived CD19 CAR T–cell therapy following autologous HSCT in patients with B-cell NHL

[Xiuli Wang](#),<sup>1,\*</sup> [Leslie L. Popplewell](#),<sup>1,\*</sup> [Jamie R. Wagner](#),<sup>1,\*</sup> [Araceli Naranjo](#),<sup>1</sup> [M. Suzette Blanchard](#),<sup>2</sup> [Michelle R. Mott](#),<sup>3</sup> [Adam P. Norris](#),<sup>3</sup> [ChingLam W. Wong](#),<sup>1</sup> [Ryan Z. Urak](#),<sup>1</sup> [Wen-Chung Chang](#),<sup>1</sup> [Samer K. Khaled](#),<sup>1</sup> [Tanya Siddiqi](#),<sup>1</sup> [Lihua E. Budde](#),<sup>1</sup> [Jingying Xu](#),<sup>1</sup> [Brenda Chang](#),<sup>1</sup> [Nikita Gidwaney](#),<sup>4</sup> [Sandra H. Thomas](#),<sup>1</sup> [Laurence J. N. Cooper](#),<sup>5</sup> [Stanley R. Riddell](#),<sup>6</sup> [Christine E. Brown](#),<sup>1,†</sup> [Michael C. Jensen](#),<sup>7,†</sup> and [Stephen J. Forman](#)<sup>1,†</sup>

# Monitoring serious side effects such as CRS



No CAR T cell infusion-related clinical symptoms were observed.

Serum cytokine levels were measured using a single 30-plex immunoassay and were found to be moderately increased, including IL-6 and IFN- $\gamma$ , as well as IL-10, TNF- $\alpha$ , GM-CSF, MIP-1  $\alpha$ , and IL-2R $\alpha$

# Key messages

- Multiplex immunoassay analysis of patient serum allowed clinicians to identify those patients who had severe responses to the CAR T cell treatment
- In this early phase clinical trial case no grade 2 or higher responses were reported
- Highly sensitive multiplex chemokine panels formed a critical part in clinical studies for early assessment of side effects



# Digital Droplet PCR

## Supporting CAR T Cell Therapy Development

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# Digital Droplet PCR in CAR T cell R&D

Digital Droplet PCR (ddPCR) is used across many steps in the development of CAR T cell therapy

- Allows absolute quantitation of nucleic acid without need for standard curves and is extremely sensitive
- Used to measure viral copy number as part of the CAR T creation process
- Used to measure the number of copies of the CAR gene once inserted into the T cell
- Used with liquid biopsy to quantify and profile the mutations of individual patients tumors

# Development of universal CAR T cells

- Personalized CAR T cells are expensive, are only specific for one patient and take up to 4 weeks to create and administer
- Universal CAR T options (e.g. allogeneic CAR T cells) that are 'off-the-shelf' provide a more cost efficient treatment that is readily available to a patient
- Endogenous TCR must be knocked out to avoid GvHD

## Molecular Therapy

Original Article



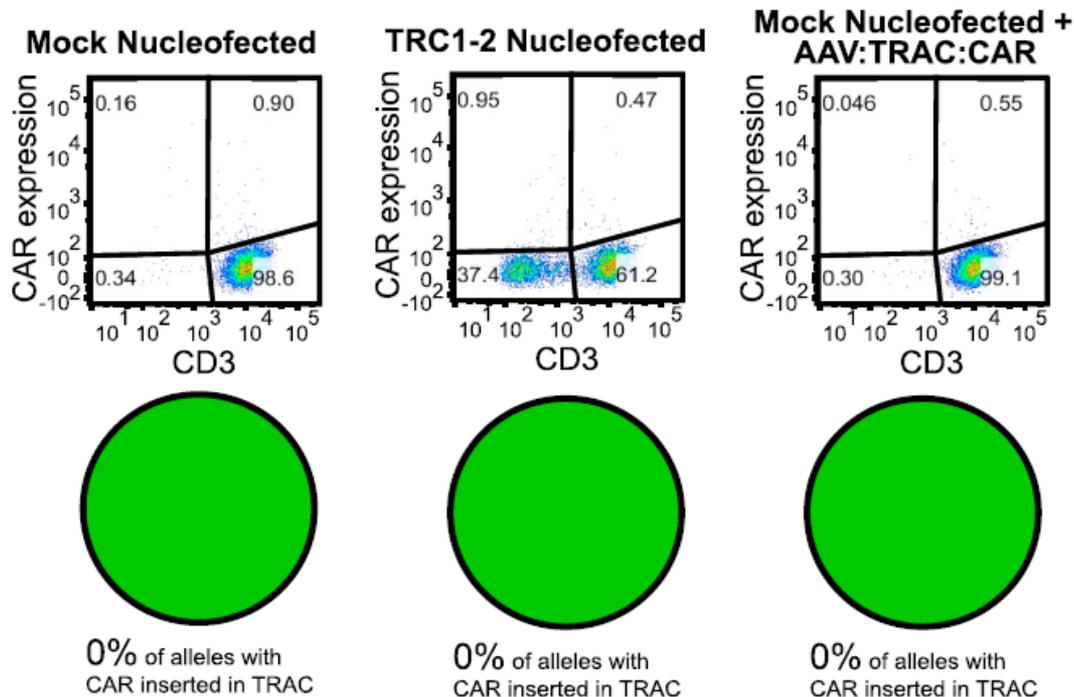
### Integration of a CD19 CAR into the TCR Alpha Chain Locus Streamlines Production of Allogeneic Gene-Edited CAR T Cells

Daniel T. MacLeod,<sup>1</sup> Jeyaraj Antony,<sup>1</sup> Aaron J. Martin,<sup>1</sup> Rachel J. Moser,<sup>2,3</sup> Armin Hekele,<sup>1</sup> Keith J. Wetzel,<sup>1</sup> Audrey E. Brown,<sup>1</sup> Melissa A. Triggiano,<sup>1</sup> Jo Ann Hux,<sup>1</sup> Christina D. Pham,<sup>1</sup> Victor V. Bartsevich,<sup>1</sup> Caitlin A. Turner,<sup>1</sup> Janel Lape,<sup>1</sup> Samantha Kirkland,<sup>1</sup> Clayton W. Beard,<sup>1</sup> Jeff Smith,<sup>1</sup> Matthew L. Hirsch,<sup>2,3</sup> Michael G. Nicholson,<sup>1</sup> Derek Jantz,<sup>1</sup> and Bruce McCreedy<sup>1</sup>

<sup>1</sup>Precision BioSciences, Durham, NC 27701, USA; <sup>2</sup>Gene Therapy Center, University of North Carolina at Chapel Hill, Chapel Hill, NC 27599, USA; <sup>3</sup>Department of Ophthalmology, University of North Carolina, Chapel Hill, NC 27599; USA

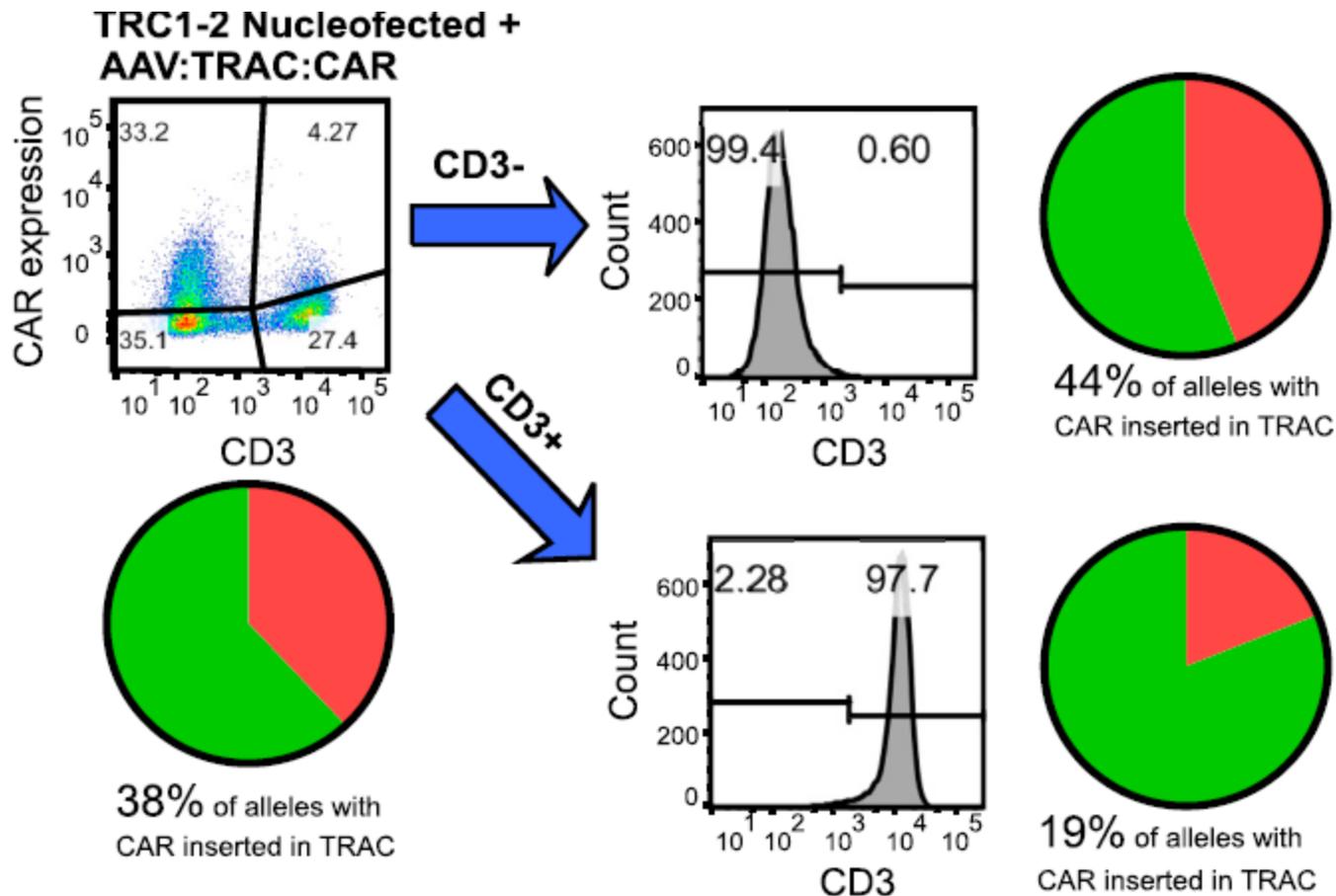
# Development of universal CAR T cells

- Which level of vector dose provides the highest amount of edited cells?
- A ddPCR assay was used to measure target integration at the TRAC site using primers specific to the CAR transgene vs reference sequence
- Negative controls showed no expression of CAR gene



# Development of universal CAR T cells

- ddPCR measured 38% targeted gene integration in DNA from cells that were both electroporated and transduced with the CAR vector
- ddPCR measured 44% targeted gene integration in DNA from CD3<sup>-</sup> cells vs 19% in CD3<sup>+</sup> cells



# Key messages

- Knocking down the endogenous TCR was done using an anti-CD19 CAR transgene
- Flow cytometry and ddPCR were used to confirm highly efficient targeted insertion
- Preclinical studies showed that this universal CAR T was effective in mouse models for lymphoma
- ddPCR offers a reliable and highly sensitive method of quantifying genetic alterations in the development of universal CAR T cells



# Flow Cytometry

## Supporting CAR T Cell Therapy Development

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# Flow cytometry used in CAR T cell research

- Applicable across many steps in CAR T cell therapy development
- Check binding of CAR T cell to appropriate tumor cell
- Enables understanding of the immune system's response to cancer
- Track success of therapies

# Key challenges in CAR T approach

- Reducing cost of manufacturing CAR T cells
- Measuring tumor burden after CAR T infusion

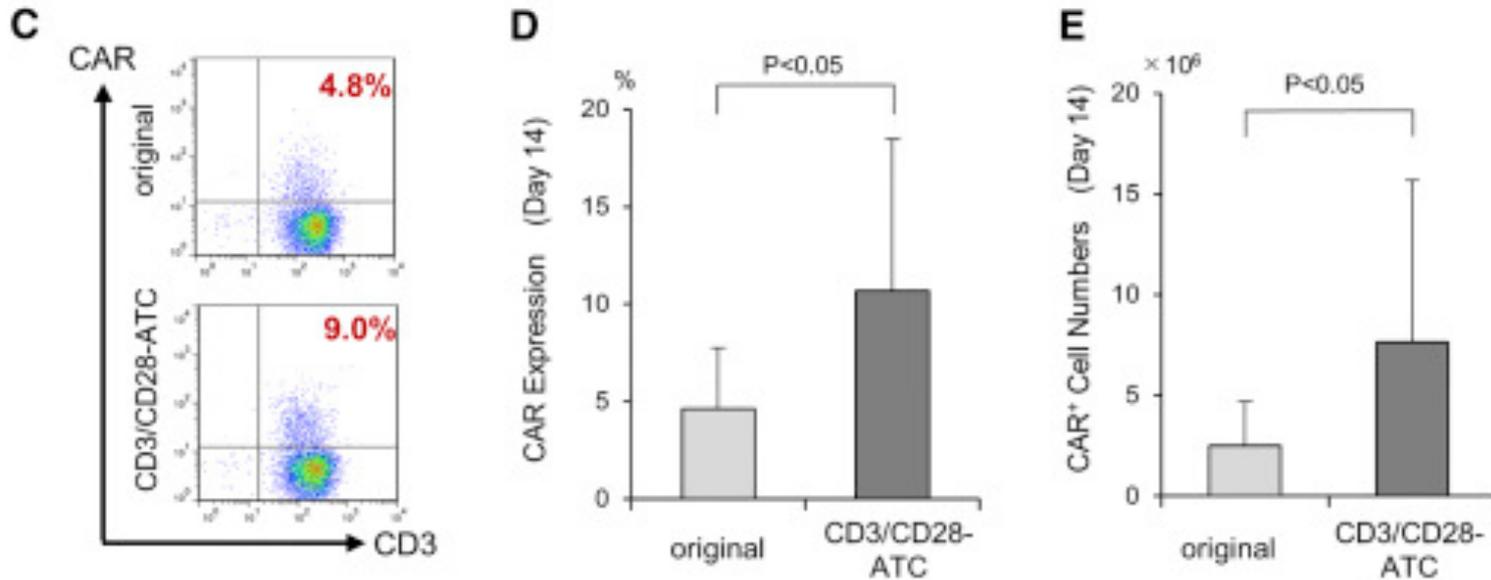
Molecular Therapy  
**Methods & Clinical Development**  
Original Article



## Enhanced Expression of Anti-CD19 Chimeric Antigen Receptor in *piggyBac* Transposon-Engineered T Cells

Daisuke Morita,<sup>1,2,10</sup> Nobuhiro Nishio,<sup>3,4,10</sup> Shoji Saito,<sup>1</sup> Miyuki Tanaka,<sup>1</sup> Nozomu Kawashima,<sup>4</sup> Yusuke Okuno,<sup>3</sup> Satoshi Suzuki,<sup>3</sup> Kazuyuki Matsuda,<sup>5</sup> Yasuhiro Maeda,<sup>6</sup> Matthew H. Wilson,<sup>7</sup> Gianpietro Dotti,<sup>8</sup> Cliona M. Rooney,<sup>9</sup> Yoshiyuki Takahashi,<sup>4</sup> and Yozo Nakazawa<sup>1</sup>

# CAR T cells using ATC feeder cells



C - CAR T cells proliferated in presence of the ATC feeder cells result in more CAR expressing cells shown by higher % of total cells – 9% vs 4.8% when examining CAR expression vs CD3<sup>+</sup> cells for one patient

D - Higher % of CAR expressing CAR T cells after treatment with the ATC feeder cells

E - Higher absolute numbers of CAR expressing CAR T cells after treatment with the ATC feeder cells

D & E The data are presented as the mean  $\pm$  SD from nine donors

**Performed using 2 laser flow cytometry system with specific anti-idiotypic antibody**

# Key messages

- Use of ATC feeder cells resulted in increased efficiency and production level of CAR T cells
- Addition of ATC that were pulsed with ACE viral peptides further increased CAR T cell production efficiency

The exploration of additional methods to reduce costs for CAR T production is key to providing this breakthrough in giving personalized therapy to more patients



# CAR T Cell Specific Antibodies

## Supporting Therapy Development

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# Antibody needs for CAR T cell R&D

- **Bioanalysis in clinical studies using CAR T cells**
  - Specific detection of CAR in the context of patient monitoring (anti-idiotypic antibodies)
  - Controls and calibrators in immunogenicity assessment
- **Enrichment of T cells**
  - Positive selection of T cells
  - Depletion of further blood cells
- **Design and proof of concept of CAR**
  - Target discovery and raising of specific antibodies
  - Subcloning into CAR T and transduction of T cells

## Bioanalysis in clinical studies using CAR T cells

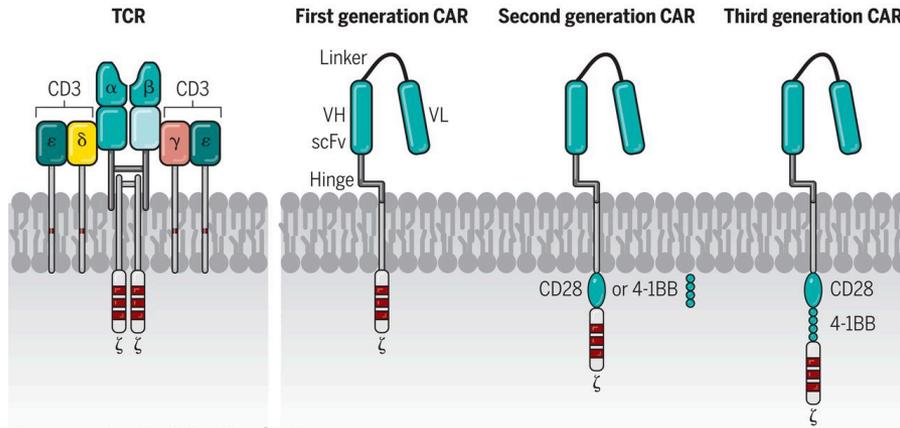
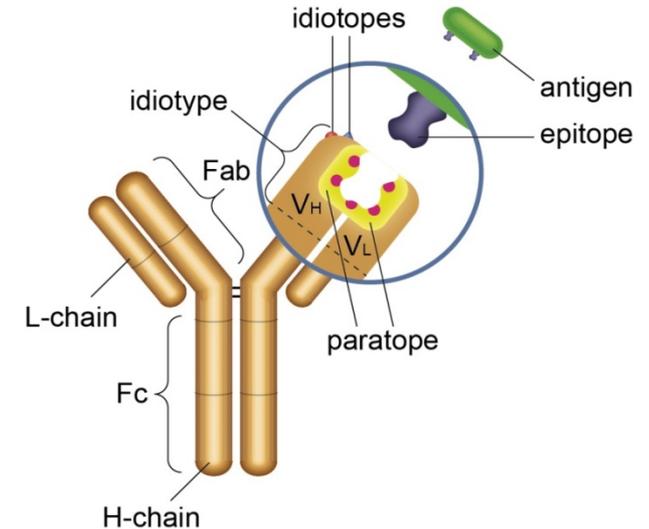
- Specific detection of CAR in the context of patient monitoring (anti-idiotypic antibodies used in flow cytometry)
- Controls and calibrators in immunogenicity assessment

# CAR and anti-idiotypic antibodies

**Idiotope:** unique set of antigenic determinants of the variable portion of an antibody

## Anti-idiotypic antibodies:

- Antibodies that are directed against the idiotope
- Specific for one particular antibody or antibody fragment



June et al. 2018, Science

- CARs utilize idiotope (V<sub>H</sub> and V<sub>L</sub> fused via a linker; scFv) as extracellular domain
- Anti-idiotypic antibodies act as specific and unique discriminator of CAR T cells

# Key messages

- CAR T cells research and development requires highly specialized antibody reagents
- Antibody tools play a fundamental role in T cell enrichment
- Specialized anti-idiotypic antibodies can be used for bioanalytical assays



# Summary

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# Supporting CAR T cell therapy development

- Key steps within CAR T cell discovery and development require distinct bioassays
- Multiplex immunoassays, digital PCR technologies and multiplex flow cytometry are all important to researchers developing CAR T cell therapies
- Specialized custom antibody reagents tailored to the needs of CAR T cell research and development further support this promising area of translational research